

Vydyne® R530H NAT

polyamide 66



Vydyne R530H NAT is a general purpose, 30% glass-filled, heat-stabilized, high viscosity PA66 based resin designed for injection molding applications. R530H NAT offers standard flow with a natural surface finish and maintains the excellent resistance typical of PA66 in chemicals, machine and motor oils, solvents, and gasoline.

General					
Regional Availability	• North America	• Europe	• Asia Pacific		
Additive	• Heat Stabilizer	• Lubricant			
Features	• Antifreeze Resistant • Gasoline Resistant • Lubricated	• Chemical Resistant • Good Flow • Solvent Resistant	• Fatigue Resistant • Heat Stabilized		
Agency Rating	• ASTM, D4066 PA012G30 • EU, 10/2011	• ASTM, D6779 PA012G30 • EU, 2023/2006	• EC, 1935/2004 • FDA, 21 CFR 177.1500		
Automotive Specifications	• Chery Q-SQR.S1-33-2012 CMP.PA66.G6 • Daimler DBL5406-PV22 (compliance) • GM GMW3038P-PA66-GF30H • VW TL 52682 (compliance)	• Daimler DBL 5410-PV00 (compliance) • Ford WSS-M4D752-B1 • GM GMW3038P-PA66-GF30J	• Daimler DBL5406-PV21 (compliance) • GM GMW16270P-PA66-GF30 • Mahle Behr SD2-181		
UL File Number	• E70062				
Appearance	• Natural Color				
Forms	• Pellets				
Processing Method	• Injection Molding				
Physical		dry	cond.	Unit	Test Standard
Density		1.37	-	g/cm³	ISO 1183
Molding Shrinkage					ISO 294-4
Across Flow : 23°C, 2.00 mm		0.9	*	%	
Flow : 23°C, 2.00 mm		0.4	*	%	
Water Absorption					ISO 62
23°C, 24 hr		0.9	*	%	
Equilibrium, 23°C, 50% RH		1.9	*	%	
Mechanical		dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)		10000	7400	MPa	ISO 527-2
Tensile Stress (Break, 23°C)		195	135	MPa	ISO 527-2
Tensile Strain (Break, 23°C)		3	5	%	ISO 527-2
Flexural Modulus (23°C)		9600	6000	MPa	ISO 178
Flexural Strength (23°C)		270	190	MPa	ISO 178

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Poisson's Ratio (23°C)	0.4	-	ISO 527-2
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Impact	dry	cond.	Unit	Test Standard
Charpy Notched Impact Strength				ISO 179/1eA
+23°C	11	13	kJ/m²	
-30°C	10	11	kJ/m²	
Charpy Unnotched Impact Strength				ISO 179/1eU
+23°C	75	85	kJ/m²	
-30°C	65	80	kJ/m²	
Notched Izod Impact Strength				ISO 180/1A
+23°C	12	13	kJ/m²	
-30°C	10	11	kJ/m²	

Thermal	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	250	-	°C	
0.45 MPa, Unannealed	260	-	°C	
Melting Temperature	260	*	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C, 2.00 mm	22	*	E-6/K	
Transverse : 23 to 55°C, 2.00 mm	107	*	E-6/K	
RTI Elec				UL 746
0.750 mm	140		°C	
1.50 mm	140		°C	
3.00 mm	140		°C	
RTI Imp				UL 746
0.750 mm	120		°C	
1.50mm	120		°C	
3.00 mm	120		°C	
RTI Str				UL 746
0.750 mm	125		°C	
1.50 mm	140		°C	
3.00 mm	140		°C	

Electrical	dry	cond.	Unit	Test Standard
Volume Resistivity (1.00 mm)	1E11	-	Ohm*m	IEC 60093
Dielectric Strength (1.00 mm)	20	-	kV/mm	IEC 60243
Arc Resistance (3.00 mm)	6	-	-	ASTM D 495
High Amp Arc Ignition (HAI)				UL 746

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0.750 mm	PLC 0	-	
1.50 mm	PLC 0	-	
3.00 mm	PLC 0	-	
High Voltage Arc Tracking Rate (HVTR), 3.00 mm	PLC 1	-	UL 746
Hot-wire Ignition (HWI)			UL 746
0.750 mm	PLC 4	-	
1.50 mm	PLC 3	-	
3.00 mm	PLC 4	-	

Flammability	Value	Unit	Test Standard
Burning Rate, 2.00 mm		mm/min	ISO 3795
Flammability			UL 94
0.750 mm	HB	-	
1.50 mm	HB	-	
3.00 mm	HB	-	
Glow Wire Flammability Index			IEC 60695-2-12
0.750 mm	675	°C	
1.50 mm	675	°C	
3.00 mm	675	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.750 mm	700	°C	
1.50 mm	700	°C	
3.00 mm	700	°C	

Injection	Value	Unit
Drying Temperature	80	°C
Drying Time	4	h
Rear Temperature	280 - 310	°C
Middle Temperature	280 - 310	°C
Front Temperature	280 - 310	°C
Nozzle temperature	280 - 310	°C
Processing (Melt) Temperature	285 - 305	°C
Mold Temperature	65 - 95	°C

